



Dart Aerospace Ltd.
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10570
Dec 11

RBW6205G26351-3G

Job Sheet 186463



Part No: RBW6205G26351-3G

Job Qty: 2 ea

Part Name: Lever Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G26351-3G Rev 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab-4		DAS 30 9-89
110	Small Fab	2 pcs	12/7/18	12/7/18	0.00	0.00	Small Fab-7		AP DAS 38 9-89
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC4		38 9-89
130	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		nu GA 9-89
140	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DAS 21 9-89

Part Op Descriptions: 110 - 1-Laser engrave lid as per DWG -Pack RBW6205G26351-3G-3 as per DWG.

DEC 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FT-33	Container	2 pcs (1 ea)	90-Start up Operation	5017273
RBW6205G26351-3G-1	Lever Protection	10 Ea (5 ea)	90-Start up Operation	5134839

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	FT-33	2	99	0
	RBW6205G26351-3G-1	10	0	0

Part Specifications

Specifications could not be found.



Container No: S137262



Part: RBW6205G26351-3G

Job No: 186463

Serial No/Batch: S137262

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/12/19

1270 Aberdeen Street
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/15/18 2:46 PM Dart.lajeunesse.marie

* DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

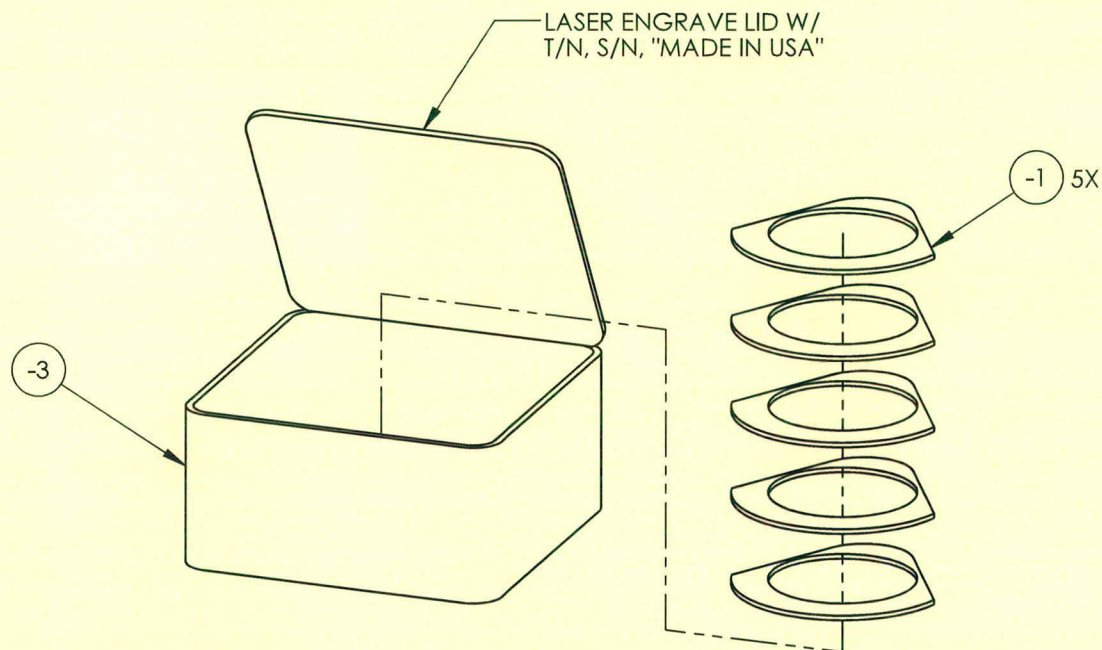
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION			5/17/2017	DPD JAG



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NO. 186465 MWS

18-11-15

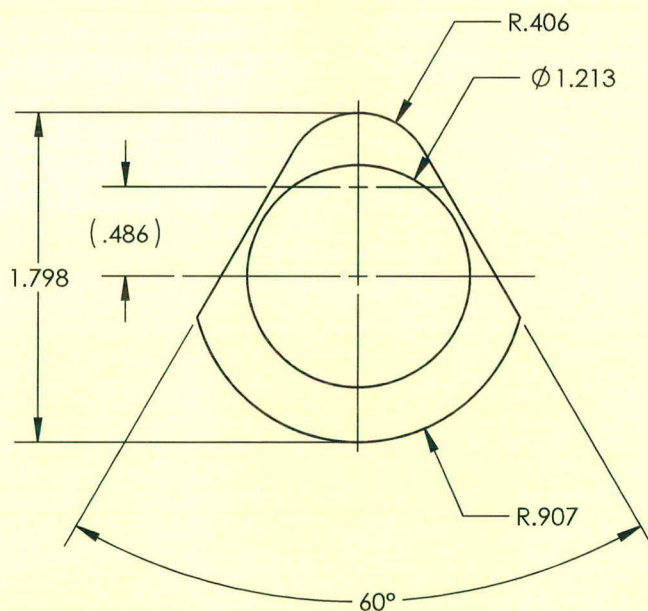
- NOTES:
1. REF. AGUSTA T/N: 3G6205G26351.
2. PART OF KIT RBW6205G21631-3G.

DART AEROSPACE	
TITLE LEVER PROTECTION	
DWG NO. RBW6205G26351-3G	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DD 05/03/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/03/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/17/2017	AW139
SCALE 2:3	DATE 5/3/2017
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	5	LEVER PROTECTION	WHITE DELRIN/ACETAL		2
		B/O	-3	1	CONTAINER	PLASTIC	2.75 X 2.75 X 1.35 (ESD PLASTIC CONTAINERS #FT-33)	1

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(-1)
LEVER PROTECTION

DART AEROSPACE	
TITLE LEVER PROTECTION	
DWG NO. RBW6205G26351-3G-1	REV 1
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: DD 05/03/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/03/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
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APPROVED: JAG 05/17/2017	AW139
SCALE 1:1	DATE 5/3/2017
SHEET 2 OF 2	

